

Thursday, 3/30/2006 10:06:29 AM

User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: REPLACEMENT WINDOW ASSEMBLY
Job Number	: 26454 - 1		
Estimate Number	: 11174		
P.O. Number	: N/A	Part Number	: D3290041
This Issue	: 3/30/2006 S.O. No. : N/A	Drawing Number	: D3290 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : PURCHASED PARTS	Drawing Revision	: A
Previous Run	: N/A	Material	: N/A
Written By	: <u>SEE COMMENT BELOW</u>	Due Date	: 4/10/2006 Qty: 8 Um: Each
Checked & Approved By	: <u>KA 06.03.30</u>		
Comment	: Est. B 05.05.25 Added Step 11 KJ/JLM		

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O: 00000928

Manufacture D3290-1 as per Dwg D3290

Possible Supplier: GFI

Material release note is required

2.0

D32901F

Window Frame



Comment: Qty.: 1.0000 U(s)/Unit Total: 8.0000 U(s)

Replacement Window Assy

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receieve &amp; Inspect for Transit Damage

Ensure Material Release Note is attached

4.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

5.0

SMALL FAB 1

SMALL &amp; MEDIUM FAB RESOURCE 1



Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

Deburr

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: REPLACEMENT WINDOW ASSEMBLY

Job Number: 26454

Part Number: D3290041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

Mel. F.

06-04-27

7.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

Q.M.

06-04-28

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

B264541

9.0

D2126

Seal



Comment: Qty.: 6.5000 f(s)/Unit Total : 52.0000 f(s)

Locking Seal

Pick:

Qty Part Number Description Batch

1 D2126-0780 Locking Seal B2570-2

10.0

D32901

Window Frame



Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s)

Window Frame

Pick:

Qty Part Number Description Batch

1 D3290-1 Window Frame B26454

11.0

D32903

Window



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Window

Pick:

Qty Part Number Description Batch

1 D3290-3 Window B26461

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: REPLACEMENT WINDOW ASSEMBLY

Job Number: 26454

Part Number: D3290041

Job Number:



Seq. #:	Machine Or Operation:	Description :
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12.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D3290

Clean D3290-041 and place in plastic wrap

SAD 06/05/01 (2)

13.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

Boison (2)

14.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

C20610510 2 (2)

15.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Inspection Level 21

DP 06/05/02 (2)

Job Completion



U 06/05/02